



# SERVICE LETTER

No. 692

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

February 12, 1974 M

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Subject: Heater System Modification

Models Affected: PA-31-350 Navajo Chieftain

Serial Numbers Affected: 31-5001 to 31-7305103 incl.

Compliance Time: At the owner's/operator's discretion; recommended at a regularly scheduled inspection interval.

Purpose: To announce the availability of material and instructions to modify the cabin heater system on the above referenced aircraft by installing Heater System Modification Kit, Piper Part No. 760 804. This product refinement kit contains a new combustion air blower and motor assembly, adds a fuel regulator and shut-off valve, and provides additional material for a system change to improve overall heater operation.

Instructions: Contained in Heater System Modification Kit, Piper Part No. 760 804.

Material Required: One (1) each per aircraft Heater System Modification Kit, Piper Part No. 760 804, at a special reduced price of \$181.41H for a period of time not to exceed six (6) months from the Effectivity Date of this service release.

NOTE: The above referenced modification material is temporarily available in limited quantities until approximately March 1, 1974; because there may be some delay relative to orders received during February, the Effectivity Date of this Service Letter is extended accordingly.

Availability of Parts: Your Piper Dealer.

Effectivity Date: This Service Letter is effective March 15, 1974.

Summary: Please contact your Piper Dealers to make arrangements for procurement and installation of the product refinement modification described in the body of this Service Letter. It is suggested that the installation be coordinated with an aircraft inspection period to minimize labor time associated with this installation.

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